



This data is furnished with the understanding that it will be used for Service, Maintenance and Overhaul purposes only and not to Manufacture or provide the Manufacture of parts and accessories and that the Manufacturer and its agents shall not be liable in the event of any such use. The written consent of the Department of Defense is required for any use of this data for purposes other than those stated above.

USED ON ENGINE MODELS
250 SERIES

—DRILL THRU & CORE FOR
6-32 SOC HD CAP SCREW
ITEM 3 SHALL BE .010 MIN
BELOW SURFACE

② SAE 01 (OHTS)
HON-R 44-48

3	5	SOL AND CAP SCR	W 1/4 x 2 1/2 x 50 L 5.	STL
2	5	KEY		STL
1	1	BASE		STL
ITEM NO	QTY	DESCRIPTION	UNIT	PRICE
1	1	BASE	1	1.00
2	5	KEY	1	1.00
3	5	SOL AND CAP SCR	1	1.00

MARK AS SPECIFIED IN LOCATION SHOWN WITH IN-3/16 HIGH FIGURES THE FOLLOWING a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER. b) VENDOR NAME OR TRADEMARK

2. BLACK OXIDE PER AMS 2445-
ITEM 1 (EXCEPT DIA 1) & 2

3. COAT DIA (WITH GREASE)

4 AXIS $\Delta-A$ IS ESTABLISHED BY SURFACE

13 AND DIA (:

SHOP COPY

BREAK SHARP EDGES. 020 UOS

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
----------------------------	-----------	------

TOL ON ANGLES =	
TOL ON 3 PLACE DECIMALS =	0.10
DRAWN BY	J.P.B.
CHECKED BY	J.P.B.

TOL ON 2 PLACE DECIMALS - 0.2

DATE	
SHEET / TOTAL	
(NAME)	608 College P
(NO.)	702

11-11-1971	ENG. 3 1/2 / 12.5 gms
HEAT TREAT AND HARDNESS	

FILE NO. 100-100000

UNIVERSITY OF CALIFORNIA	SEE ITEM
--------------------------	----------

NOTED	SURFACE TREAT INSPECTION
-------	--------------------------

2009

10